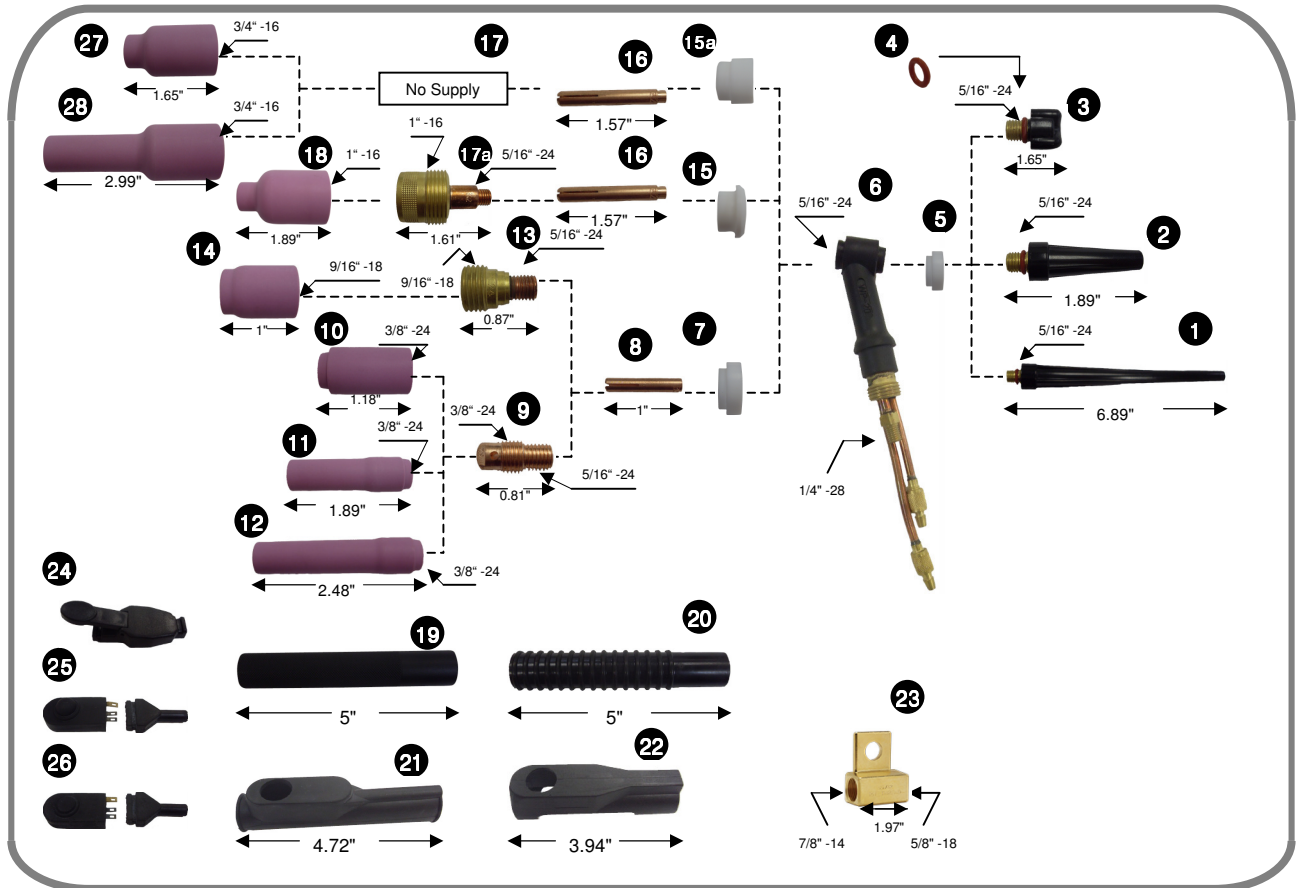


Tig Torch & Parts – 20, 20V, F, FV & P 250A Water-Cooled



No.	Description	Part No.
1	Back Cap, Long	41V24L
2	Back Cap, Medium	41V35
3	Back Cap, Short	41V33
4	O-Ring	98W77
5	Back Insert	9-4
6	Torch Body	20
	Torch Body, w/Valve	20V
	Torch Body, Flexible	20F
	Torch Body, Flexible w/Valve	20FV
	Torch Body, Straight	20P
7	Insulator	598882
8	Collet	See Chart
9	Collet Body	See Chart
10	Standard Nozzle	See Chart
11	Long Nozzle	See Chart
12	Extra Long Nozzle	See Chart
13	Small Gaslens	See Chart
14	Gaslens Nozzle	See Chart
15	Large Dia. Gaslens Nozzle	54N63-20
15a	Medium Gaslens Insulator	54N01S
16	Gaslens Collet	See Chart
17	Medium Stubby Gaslens	See Chart
17a	Large Stubby Gaslens	See Chart
18	Large Dia. Gaslens Nozzle	See Chart
19	Handle, Textured	53N06
20	Handle, Ribbed	53N06R
21	Rubber Boot for SW-1B & SW-1F	BS-1
22	Snap-on Boot for SW-1B & SW-1F	BS-1S
23	Power Cable Adapter	45V11
24	Switch	K-01
25	Switch, Bulb button	SW-1B
26	Switch, Flat button	SW-1F
27	Gaslens Nozzle	See Chart
28	Long Gaslens Nozzle	See Chart

No.	Description	Part No.					
	Electrode	.020"	.040"	1/16"	3/32"	1/8"	5/32"
	Diameter	(0.5mm)	(1.0mm)	(1.6mm)	(2.4mm)	(3.2mm)	(4.0mm)
	Nozzle Size	#3 / #4	#5	#6	#7	#8	#10 / #12 / #15
Standard Set-Up							
7	Insulator	598882					
8	Collet	13N20	13N21	13N22	13N23	13N24	-
9	Collet Body	13N25	13N26	13N27	13N28	13N29	-
10	Standard Nozzle	13N08	13N09	13N10	13N11	13N12	13N13(10)
11	Long Nozzle	A796F70(3)	A796F72	A796F73	-	-	-
		A796F71(4)					
12	Extra Long Nozzle	A796F74(3)	A796F76	A796F77	-	-	-
		A796F75(4)					
Small Gaslens Set-Up							
7	Insulator	598882					
8	Collet	13N20	13N21	13N22	13N23	13N24	-
13	Small Gaslens	45V41	45V42	45V43	45V44	45V45	-
14	Gaslens Nozzle	53N58	53N59	53N60	53N61	53N61S	-
Medium Stubby Gaslens Set-Up							
15a	Medium Gaslens Insulator	54N01S	54N01S	54N01S	54N01S	54N01S	-
16	Gaslens Collet	13N20L	13N21L	13N22L	13N23L	13N24L	-
17	Medium Stubby Gaslens	45V29S	45V24S	45V25S	45V26S	45V27S	-
27	Gaslens Nozzle	54N18	54N17	54N16	54N15	54N14	54N19(12)
28	Long Gaslens Nozzle	54N18L	54N17L	54N16L	54N15L	54N14L	-
Large Stubby Gaslens Set-Up							
15	Large Dia. Gaslens Insulator	54N63-20					
16	Gaslens Collet	13N20L	13N21L	13N22L	13N23L	13N24L	-
17a	Large Stubby Gaslens	45V0204S		45V116S	45V64S	995795S	-
18	Large Dia. Gaslens Nozzle	-	-	57N75	-	57N74	53N88(10) 53N87(12) 53N89(15)

Standard Connections :

- Power Cable Connector = 7/8"-14 UNF Left Bolt.
- Gas Hose Connector = 5/8"-18 UNF Right Bolt. Water Hose Connector = 5/8"-18 UNF Left Bolt.



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